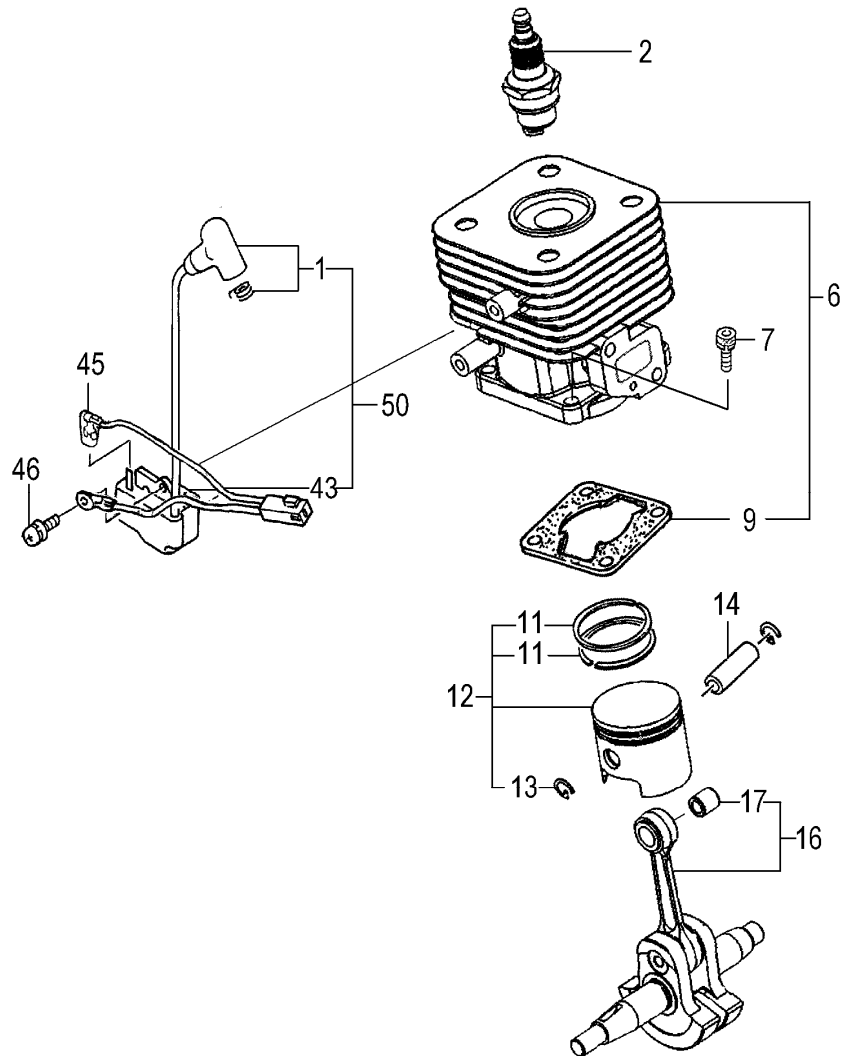
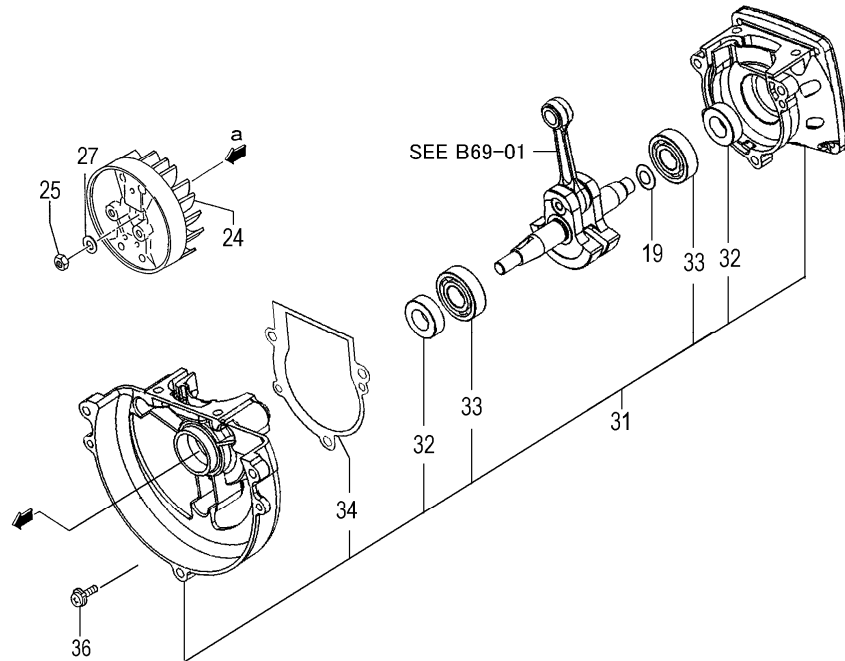


B69-01**CG27EJ(SLD) CYLINDER/PISTON/CRANK SHAFT**

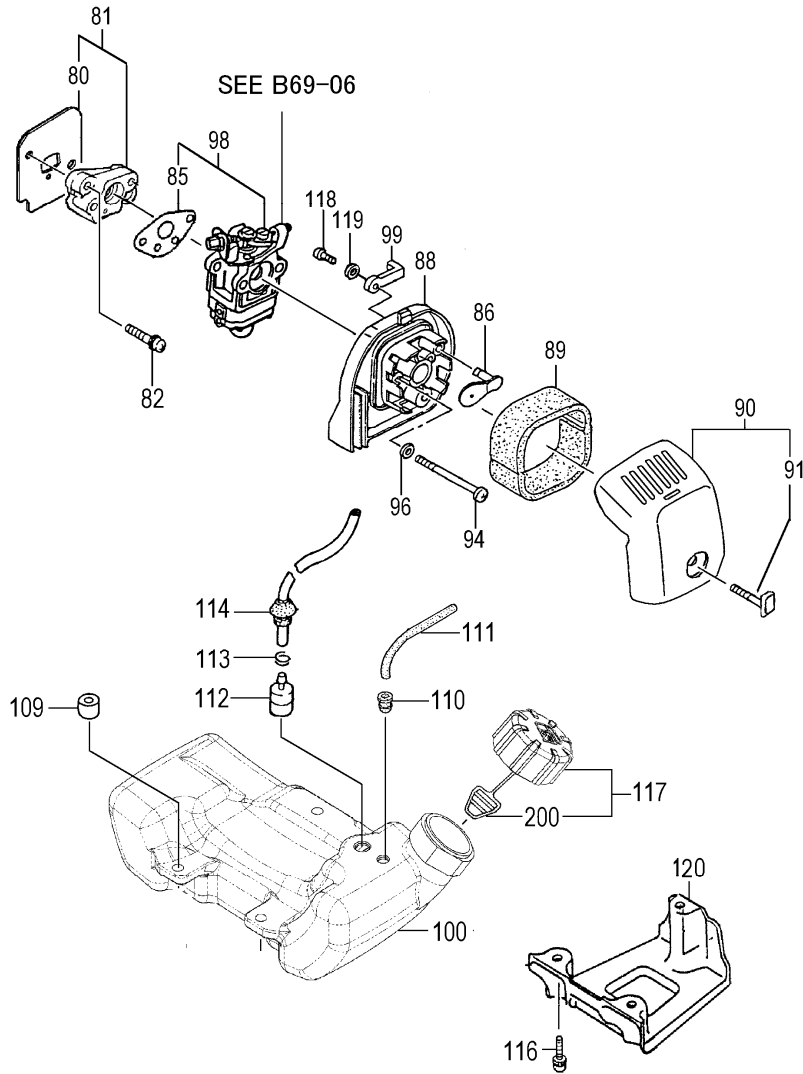
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	157-01680-90	PLUG CAP ASS'Y	1	
002	018-00555-20	SPARK PLUG, RCJ8Y	1	
006	001-07355-90	CYLINDER SET	1	
007	994-61050-184	HEX. HOLE BOLT 5X18/S	4	
009	017-07355-20	CYLINDER GASKET T=1.0	1	
011	041-01700-20	PISTON RING	2	
012	030-07350-90	PISTON SET	1	
013	039-00601-20	PISTON PIN CIRCLIP	2	
014	037-07045-20	PISTON PIN	1	
016	046-07350-82	CRANK SHAFT COMP.	1	
017	999-62081-225	NEEDLE BRG F-810 1.4X8.5	1	
043	167-21012-80	IGNITION COIL COMP.	1	
045	191-01680-90	LEAD WIRE ASS'Y	1	
046	994-64040-184	HEX. HOLE BOLT 4X18WS	2	
050	167-21012-90	IGNITION COIL ASSY	1	

B69-02**CG27EJ(SLD) CRANK CASE**

REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
019	330-00200-21	GEAR SHAFT SHIM 0.10	V	
019	330-00200-22	GEAR SHAFT SHIM 0.15	V	
019	330-00200-23	GEAR SHAFT SHIM 0.20	V	
019	330-00200-24	GEAR SHAFT SHIM 0.30	V	
024	155-21012-81	MAGNETO ROTOR COMP.	1	
025	991-01080-011	HEX. NUT 8	1	
027	992-01080-011	WASHER 8	1	
031	072-03045-93	CRANK CASE ASS'Y	1	
032	999-66122-200	OIL SEAL TB 12227	2	
033	999-61600-115	BALL BEARING 6001 C3	2	
034	090-07350-22	CRANK CASE GASKET	1	
036	994-61050-164	HEX. HOLE BOLT 5X16S	4	

B69-03

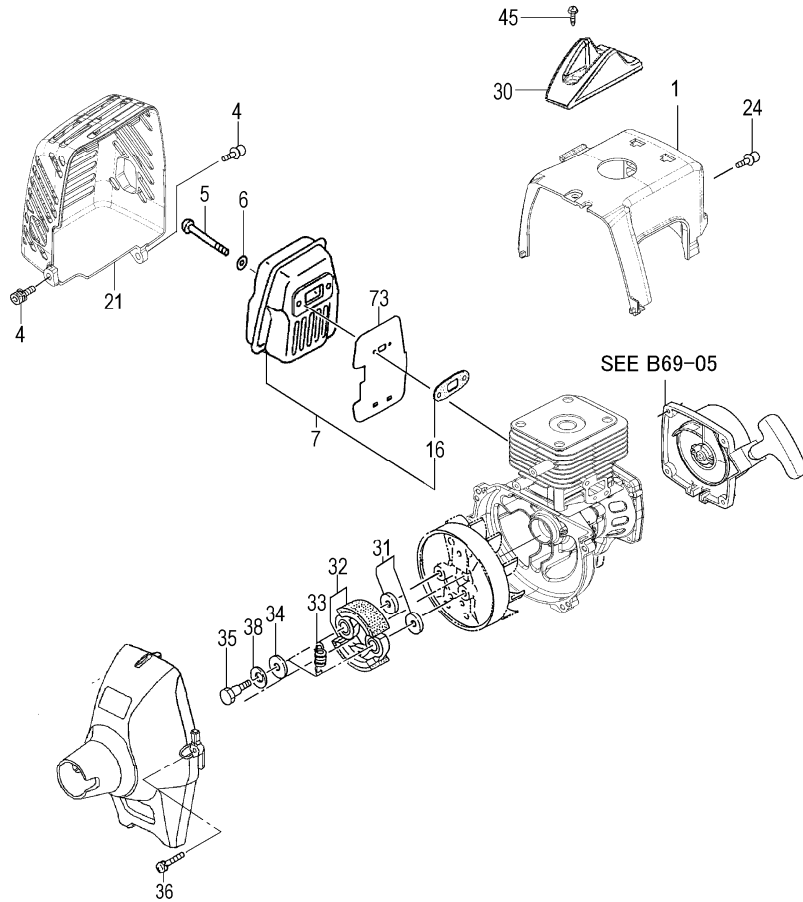
CG27EJ(SLD) ENGINE-1



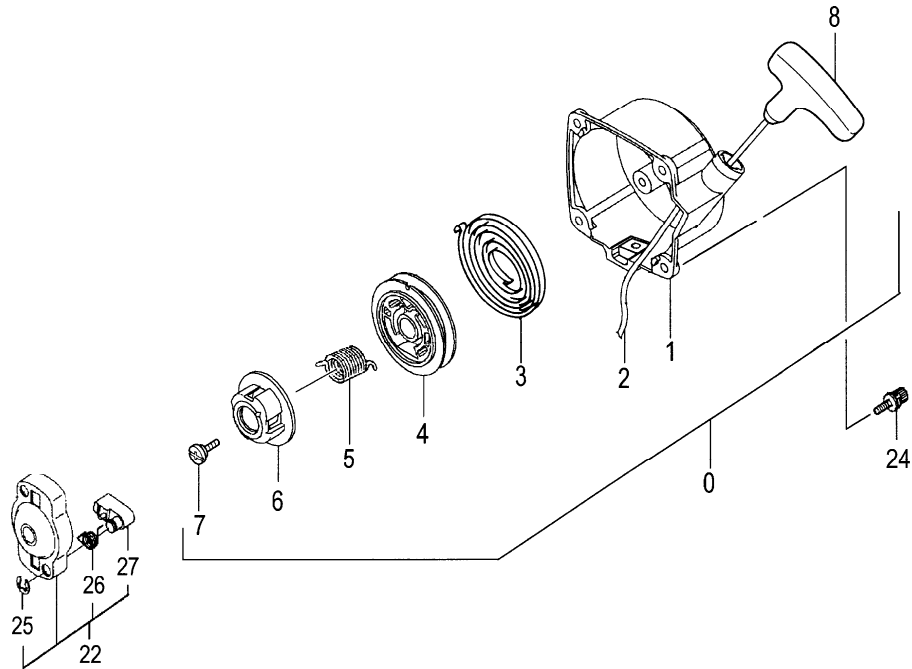
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
080	403-07020-21	INLET MANIFORD GASKET	1	
081	404-07020-91	INSULATOR SET	1	
082	994-64050-254	HEX. HOLE BOLT 5X25WS	2	
085	402-0602K-21	CARBURETOR GASKET	2	
086	528-07355-22	CHOKE LEVER 1.5	1	
088	423-0652N-80	CLEANER BODY COMP.	1	
089	446-0652N-20	CLEANER SPONGE	1	
090	452-07035-90	CLEANER COVER ASS'Y	1	
091	450-07024-80	COVER FIXING BOLT	1	
094	994-14050-571	SCREW 5X57/S	2	
096	992-00050-011	SMALL WASHER 5	2	
098	455-07355-90	CABURETOR SET WYJ-431	1	
099	523-0652N-20	CHOKE CONTROL LEVER	1	
100	591-07355-22	TANK ORG	1	
109	659-04300-20	COLLAR C	3	
110	534-32710-20	RETURN GROMMET	1	
111	700-03005-06	FUEL PIPE 3X5X60	1	
112	675-04042-80	PUMP FILTER BODY COMP	1	
113	680-00731-20	CLIP, 6.3 DIA.	1	
114	223-0097A-90	FUEL PIPE ASS'Y	1	
116	994-63050-204	HEX.HOLE BOLT 5X20PS	3	
117	595-01690-90	TANK CAP ASS'Y (BLACK)	1	
118	990-75040-154	TAPPING SCREW 4X15	1	
119	992-01040-011	WASHER 4	1	
120	940-07350-20	STAND	1	
200	626-32550-20	TANK CAP CHAIN	1	

B69-04

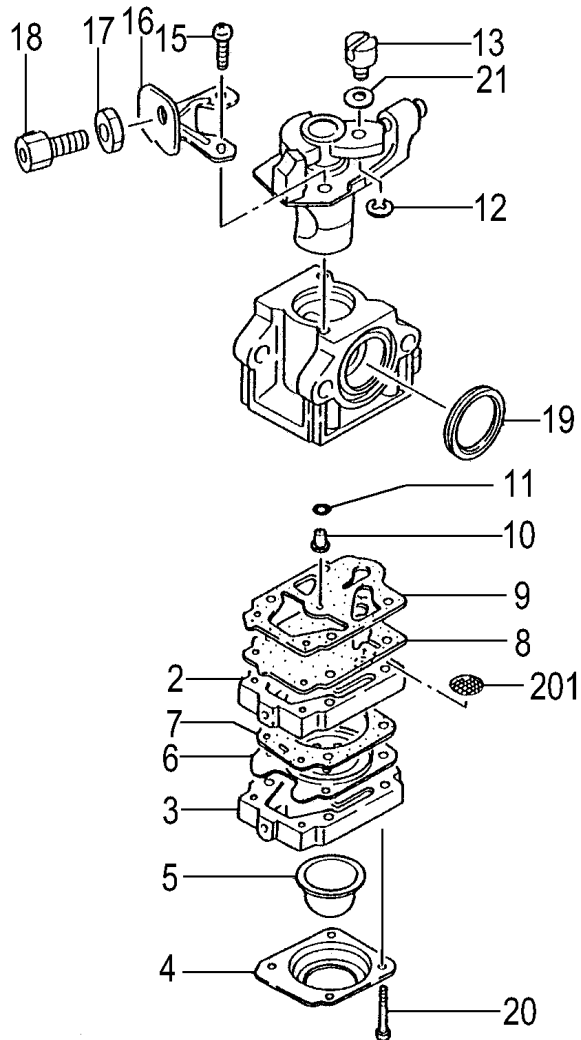
CG27EJ(SLD) ENGINE-2



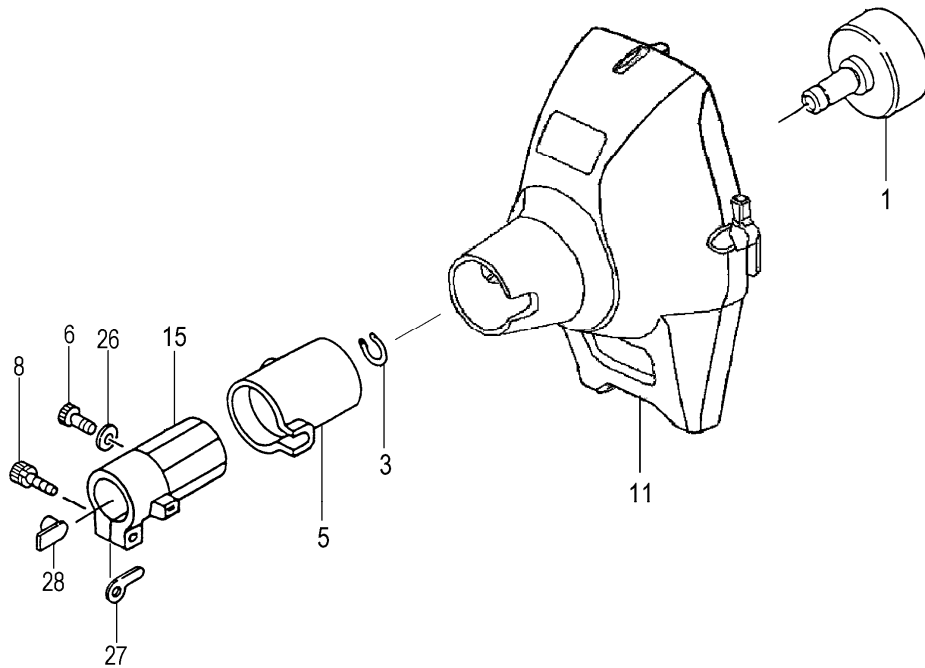
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	016-07350-20	CYLINDER COVER	1	
004	994-63050-164	HEX.HOLE BOLT 5X16/PS	2	
005	990-51060-553	HEX HOLE BOLT 6X55	2	
006	992-01060-011	WASHER 6	2	
007	704-07350-90	MUFFLER SET	1	
016	737-0165A-20	MUFFLER GASKET	1	
021	738-07350-20	MUFFLER PROTECTOR	1	
024	994-64040-185	HEX. HOLE BOLT 4X18WS	2	
030	257-03046-20	PLUG CAP	1	
031	359-02103-20	CLUTCH WASHER B	2	
032	290-01620-80	CLUTCH SHOE COMP.	2	
033	342-0630B-20	CLUTCH SPRING	1	
034	348-0630A-20	CLUTCH PLATE A 0.5	2	
035	357-0075T-20	STEP BOLT	2	
036	994-63050-204	HEX.HOLE BOLT 5X20PS	3	
038	992-05080-030	BENT WASHER 8	2	
045	990-72045-164	TAPPING SCREW 4.5X16	1	
073	133-07350-20	HEAT SHIELD	1	

B69-05**CG27EJ(SLD) RECOIL STARTER**

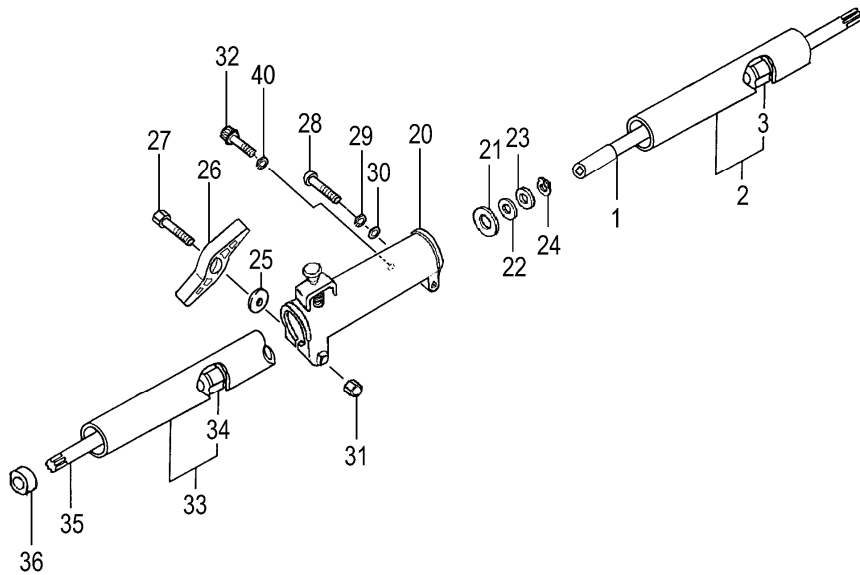
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
000	762-07350-90	RECOIL STARTER BODY AS	1	
001	772-07350-80	RECOIL STARTER BODY C	1	
002	783-0720F-20	STARTER ROPE 3.5X860	1	
003	780-06097-20	RECOIL SPRING	1	
004	774-0720F-20	STARTER ROPE REEL	1	
005	758-0651H-20	DUMPER SPRING	1	
006	759-0651H-20	CAM PLATE	1	
007	839-03045-20	SET SCREW	1	
008	785-03045-20	STARTER HANDLE	1	
022	798-0651H-90	STARTER PULLEY ASS'Y	1	
024	994-64040-185	HEX. HOLE BOLT 4X18WS	2	
025	993-55050-000	STOP RING E-5	2	
026	790-06097-20	STARTER PAWL SPRING	2	
027	788-0651H-20	STARTER PAWL	2	

B69-06**CG27EJ(SLD) CARBURETOR**

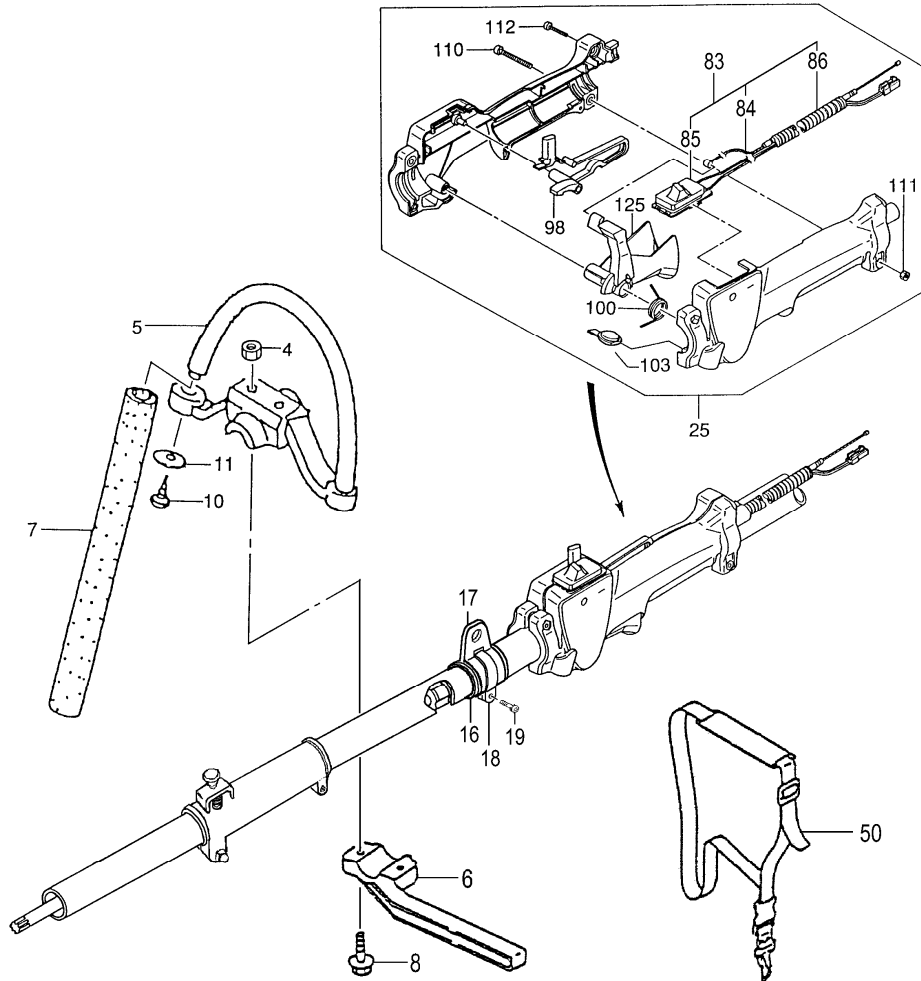
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
002	575-25153-80	PUMP BODY COMP	1	
003	442-25151-80	PRIMING PUMP COMP.	1	
004	476-25151-20	DIAPHRAGM COVER	1	
005	447-25108-20	PRIMING BODY	1	
006	474-25241-80	METERING DIAPHRAGM CO	1	
007	475-25153-20	DIAPHRAGM GASKET	1	
008	576-25100-20	PUMP DIAPHRAGM	1	
009	577-25292-20	PUMP GASKET	1	
010	599-2000W-42	MAIN JET #42	1	
011	550-25100-20	O-RING	1	
012	489-25100-20	STOP RING	1	
013	539-25120-20	SWIVEL	1	
015	514-25100-20	THROTTLE SET SCREW	2	
016	544-25164-20	CABLE ADJUSTER STAY	1	
017	613-25100-20	CABLE ADJUST NUT	1	
018	614-25137-20	CABLE ADJUSTER	1	
019	431-0634C-20	CLEANER PACKING	1	
020	548-25151-20	SET SCREW	4	
021	549-25165-20	THRUST WASHER	1	
201	578-25007-20	INLET SCREEN	1	

B69-07**CG27EJ(SLD) FAN CASE**

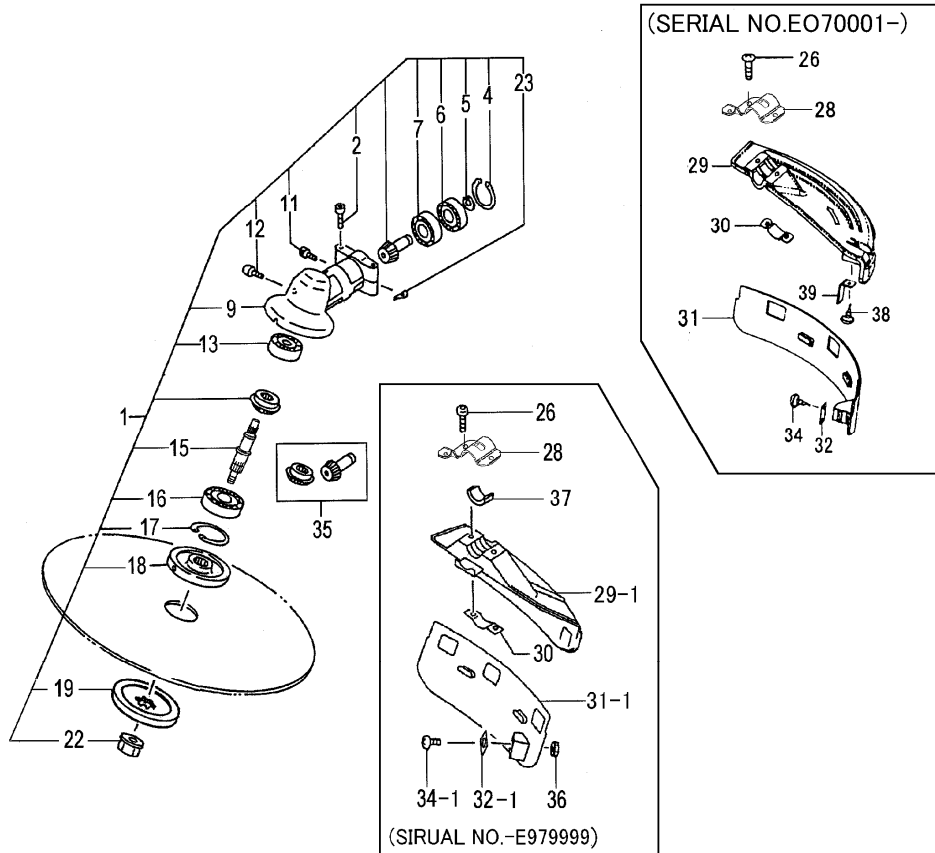
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	289-03070-80	CLUTCH DRUM COMP.	1	
003	993-50012-002	STOP RING C-12, OUTER	1	
005	599-00980-21	CUSHION RUBBER	1	
006	990-51050-163	HEX. HOLE BOLT 5X16	1	
008	994-61050-254	HEX. HOLE BOLT 5X25/S	1	
011	112-03045-80	FAN CASE COMP.	1	
015	360-00996-20	PIPE HOLDER,24 DIA.	1	
026	992-01050-061	WASHER 5	1	
027	324-37350-20	GEAR CASE WASHER	1	
028	361-00990-20	METAL FITTING	1	

B69-08**CG27EJ(SLD) OPERATION PIPE**

REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	035-38466-80	DRIVE SHAFT A	1	
002	341-38466-80	DRIVE SHAFT PIPE 742L	1	
003	347-38360-90	BUSH ASS'Y	3	
020	280-38466-90	JOINT CASE ASSY	1	
021	320-33318-20	SPACER 1.6	1	
022	360-33315-20	SPACER	1	
023	801-10205-20	PULLEY WASHER	1	
024	993-50010-002	STOP RING C-10, OUTER	1	
025	871-32600-20	SPECIAL WASHER B	1	
026	512-3338P-20	HANDLE KNOB	1	
027	990-21060-504	HEX. BOLT 6X50	1	
028	990-53060-353	HEX. HOLE BOLT 6X35	1	
029	992-10060-062	S.WASHER 6	1	
030	992-00060-061	SMALL WASHER 6 BLACK	1	
031	991-42060-012	CAP NUT 6	1	
032	990-51050-123	HEX. HOLE BOLT 5X12	1	
033	341-38466-80	DRIVE SHAFT PIPE 742L	1	
034	347-38360-90	BUSH ASS'Y	3	
035	036-38190-20	DRIVE SHAFT B 783L	1	
036	347-38466-20	BUSH	1	
040	992-10050-062	S.WASHER 5	1	

B69-09**CG27EJ(SLD) THROTTLE LEVER**

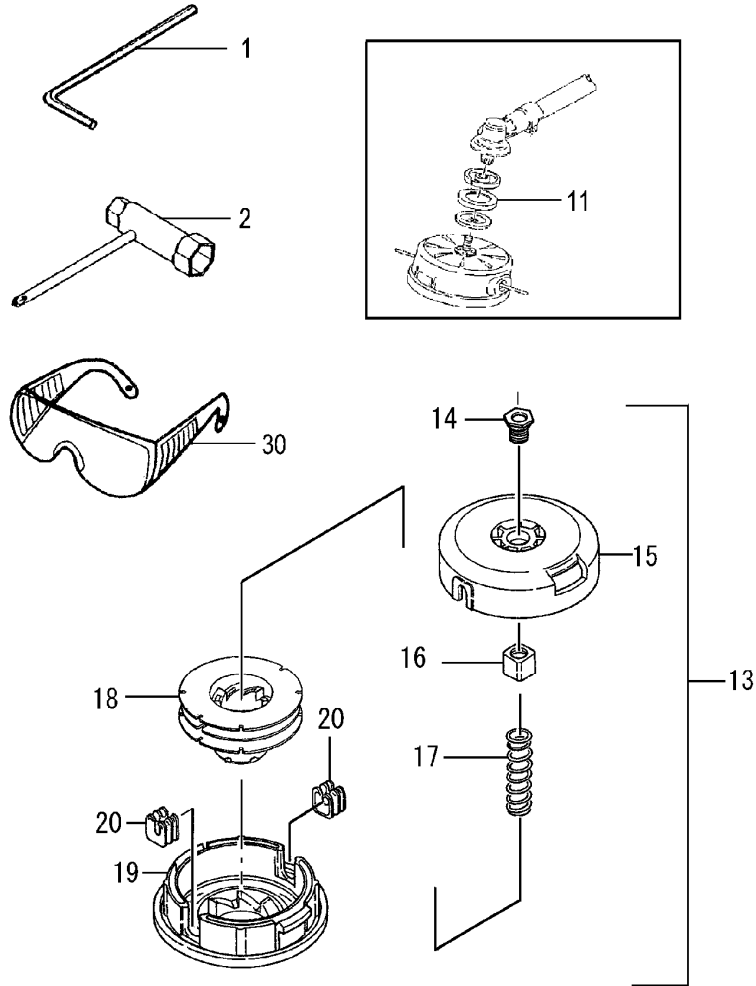
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
004	991-01060-041	HEX. NUT 6	2	
005	500-37286-20	LOOP HANDLE, 24 DIA.,BLA	1	
006	520-37277-20	BARRIER, 24 DIA.,BLACK	1	
007	503-3738E-20	HANDLE GRIP	1	
008	994-23060-432	BOLT 6X43/P	2	
010	993-11052-012	TAPPING SCREW 5X20	1	
011	368-32350-20	BRAKE SHAFT WASHER	1	
016	334-38360-20	HANGER COLLAR	1	
017	335-38360-80	HANGER	1	
018	337-38360-80	HANGER FIXING BRACKET	1	
019	994-16050-252	SCREW 5X25WS	1	
025	870-38402-90	THROTTLE LEVER ASS'Y 2	1	
050	746-3738F-90	SHOULDER BELT ASS'Y, S	1	
083	885-38400-80	THROTTLE WIRE COMP.	1	
084	887-38400-80	THROTTLE WIRE	1	
085	156-38400-80	STOP SWITCH COMP.	1	
086	164-07017-50	PROTECTION TUBE 7X175	1	
098	253-38400-20	SAFETY LEVER	1	
100	832-38400-20	RETURN SPRING	1	
103	322-38400-20	BLIND PLUG	1	
110	994-31050-203	SCREW 5X20	2	
111	991-01050-043	CONTAL NUT 5	2	
112	993-46040-202	SCREW 4X20, BLACK	4	
125	880-38400-20	THROTTLE LEVER	1	



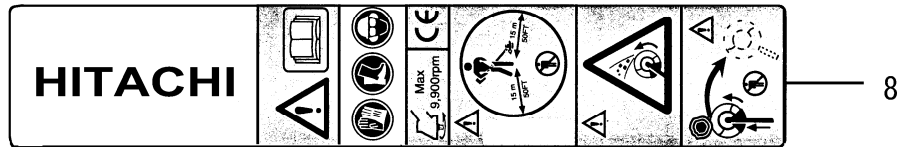
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	300-37821-91	GEAR CASE ASSY 24	1	
002	994-61050-254	HEX. HOLE BOLT 5X25/S	2	
004	993-51022-002	STOP RING C-22, INNER	1	
005	993-57010-002	STOP RING OUTER 10	1	
006	999-61690-002	BALL BEARING	1	
007	999-61690-000	BALL BEARING 6900, 22MM	1	
009	300-38150-21	GEAR CASE 24	1	
011	994-61050-124	HEX. HOLE BOLT 5X12S	1	
012	316-38150-20	OILING BOLT	1	
013	999-61609-000	BALL BEARING 609	1	
015	304-3338R-20	GEAR SHAFT	1	
016	999-61620-103	BALL BEARING 6201D, 32M	1	
017	993-51032-002	STOP RING C-32, INNER	1	
018	310-38150-20	CUTTER HOLDER	1	
019	311-38150-20	CUTTER HOLDER CAP	1	
022	313-38150-20	FIXING NUT M10X1.25	1	
023	324-38150-20	GEAR CASE WASHER	1	
026	994-81060-254	HEX. HOLE BUTTON SCREW	2	
028	442-38505-20	COVER BRACKET 24 DIA	1	
029,1	441-37380-21	BLADE GUARD 26 CE	1	E979999
029	441-38505-20	BLADE GUARD 24CE	1	EO70001 -
030	445-37380-20	SAFETY COVER HOLDER	1	
031,1	447-37380-20	COVER GUARD	1	E979999
031	447-38331-20	COVER GUARD	1	EO70001 -
032,1	797-37380-21	KNIFE	1	E979999
032	797-37714-20	KNIFE	1	EO70001 -
034,1	994-14050-121	SCREW 5X12/S	1	E979999
034	993-48040-142	TAPPING SCREW 4X14P	1	EO70001 -
035	301-38150-00	GEAR PINION SET SPARE	1	
036	991-01050-011	HEX. NUT 5	1	E979999
037	444-37609-20	BRACKET SPACER	1	E979999
038	993-17052-002	TAPPING SCREW 5X20	1	EO70001 -
039	797-38331-20	KNIFN	1	EO70001 -

B69-10

CG27EJ(SLD) TOOLS/OPTIONAL PAETS



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	813-20000-20	HEX. WRENCH 4	1	
002	826-20000-80	COMBI, BOX WRENCH 17X	1	
011	307-37307-20	WINDING PROTECTOR	1	
013	783-33832-90	NYLON HEAD/SURE TAP,M	1	
014	356-3383B-20	MOUNTING NUT L-M10X1.2	1	
015	786-33830-20	CUTTING BODY	1	
016	315-33830-20	SPECIAL NUT	1	
017	793-33830-20	REEL SPRING	1	
018	787-33830-20	SPOOL	1	
019	789-33830-20	CUTTING BODY CAP	1	
020	788-33830-20	EYELET	2	
030	541-37590-20	PROTECTION GLASSES	1	

B69-11**CG27EJ(SLD) LABELS**

REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	929-0736H-20		1	
002	929-38466-20	SYMBOL MARK SMART FIT	1	
008	919-38515-20	CAUTION MARK 9900RPM	1	

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/Keywords

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(mkaczmarwski)

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